

Agitators & Pumps for agriculture

Our service range





Our propellers

The propeller influences the efficiency and the result of agitation like no other component of the agitator. However, depending on the tank, the agitator location and the substrate properties, the requirements on the agitator blade vary significantly. We provide you a large selection of varieties. So we can offer you the perfect solution for your application.

We develop and manufacture suction and push propeller as well as aerodynamically optimised high-performance blades (HD+). Diameters from 230 mm to 900 mm and speeds from 1,450 rpm to 180 rpm allow specific configurations. All our agitator blades are precisely balanced. This guarantees bearing-friendly energy-saving operation.

The material of the propeller must be suitable for the pH value of the substrate. Depending on the aggressiveness of the medium, either steel, galvanised, painted, hardened, or stainless steel is suitable.

However, stirring blades are also wearing parts. Therefore, we design our propellers to be downward compatible. Your SUMA agitator can always be retrofitted with a new propeller.



Propeller L4



Propeller LD



Suction propeller S



Push propeller D



High performance propeller HD / HD+

TANK TYPES













Long axis agitators for the agricultural sector



GIANTMIX FR stationary



GIANTMIX Z3 HY stationary



GIANTMIX Z3



GIANTMIX Z4



GIANTMIX Z5



GIANTMIX Z6



REKORDMIX



REKORDMIX B1



GIANTMIX BG2



GIANTMIX MZR



GIANTMIX Z3 / Z4 for guide rail



GIANTMIX MZR Lagoon

Our tractor-driven agitators



GIANTMIX Z4



GIANTMIX Z5



GIANTMIX Z6





GIANTMIX FR stationary



Type	Rated power	Ø Propeller	Speed	Tube length	Ø Tube
FR3	11.0 kW	580 mm	400 rpm	2.5 3.0 m	101.6 x 4.0 5.7 mm
FR4	15.0 kW	620 mm	400 rpm	2.5 3.0 m	101.6 x 4.0 5.7 mm
FR5	18.5 kW	660 mm	400 rpm	2.5 3.0 m	101.6 x 4.0 5.7 mm

- Together with model specific mounting console for the stationary installation
- For dry matter content up to 14 %
- For installation up to 8 m below substrate level
- Optional PTO with protection unit for an alternative tractor operation
- Optional without motor and only with PTO (FR HY stationary)



FR stationary - Steel tank



FR stationary - Closed tank

GIANTMIX Z3 HY stationary



Type	Tractor power	Ø Propeller	Speed	Tube length	Ø Tube
72 LIV/ shah	60 kW	620 560 mm	540 750 rpm	20125 ~	100 v 2 mm
Z3 HY stat.	72 kW 88 kW	660 580 mm 700 620 mm	540 750 rpm 540 750 rpm	2.0 2.5 m	100 x 3 mm

- Together with installation console for stationary installation
- Installation up to 8 m beneath substrate level
- PTO with protection unit for tractor operation
- Completely modular designed



Z3 HY stationary- Concrete tank





Туре	Tractor power	Ø Propeller	Speed	Tube length	Ø Tube
72	44 kW 60 kW	480 mm 520 mm	1 000 5000	2 F F F m	100 y 2 mm
Z3	72 kW 88 kW	560 mm 580 mm	1,000 rpm	3.5 - 5.5 m	100 x 3 mm

- Long-axis agitator for tractor use
- Attachment at lower control arm with jaw
- Agitator completely modular designed
- Lubrication through oil bath in the agitator tube, intermediate bearing and balanced propellers guarantee smooth running
- Optional with reversing gear for pressure and suction operation
- Optional for a stationary installation with mounting bracket (Z3 HY stationary)



Z3 - Attachment at tractor



Z3 - Open tank



Type	Tractor power	Ø Propeller	Speed	Tube length	Ø Tube
Z4	72 kW 88 kW 100 kW	560 mm 580 mm 620 mm	1,000 rpm	5.0 - 7.0 m	121 x 4 mm
	130 kW	660 mm			

- Long axis agitator for tractor use
- Single-acting hydraulic cylinder
- Agitator completely modular designed
- Lubrication through oil bath in the agitator tube, intermediate bearing and balanced propellers guarantee smooth running
- Optional with reversing gear for pressure and suction operation
- Optional swiveling cylinder



Z4 with drive shaft - Closed tank



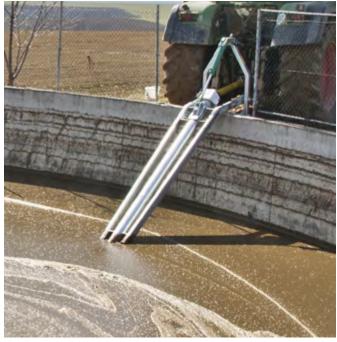
Z4 with swiveling cylinder - Closed tank





Туре	Tractor power	Ø Propeller	Speed	Tube length	Ø Tube
Z5	100 kW 130 kW	660 620 mm 700 660 mm	750 1,000 rpm 750 1,000 rpm	6.0 - 8.0 m	159.0 x 6.3 mm
	160 kW	700 mm	1,000 rpm		

- Long axis agitator for open tanks and lagoons
- For installation depths up to 6 m
- Three-point-frame with hydraulic cylinder for vertical adjustment, max. 45°
- Agitator completely modular designed
- Lubrication through oil bath in the agitator tube, intermediate bearing and balanced propellers guarantee smooth running



Z5 - Open tank

Z5 - Open tank



Туре	Tractor power	Ø Propeller	Speed	Tube length	Ø Tube
Z6	160 kW 170 kW	780 700 mm 850 720 mm	750 1,000 rpm 750 1,000 rpm	7.5 9.0 m	193.7 x 6.3 mm
	200 kW	850 mm	1,000 rpm		

- Long-axis agitator for open tanks and lagoons
- For installation depths up to 7 m
- Three-point-frame with hydraulic cylinder for vertical adjustment, max. 45°
- Agitator completely modular designed
- Lubrication through oil bath in the agitator tube, intermediate bearing and balanced propellers guarantee smooth running



Z6 - Lagoon with foil cover



Z6 - Open pit

REKORDMIX



Optional with undercarriage Standard 100 cm / Narrow 58 cm



Optional with hanging rack EB2

Туре	Motor power	Ø Propeller	Speed	Tube length	Ø Tube
Rekordmix L1	4.0 kW	320 mm	945 rpm	2.25 - 4.25 m	70 x 3 mm
Rekordmix L2	5.0 kW	275 mm	1,450 rpm	2.25 - 4.25 m	70 x 3 mm
Rekordmix L3	7.5 kW	300 mm	1,450 rpm	2.25 - 4.25 m	70 x 3 mm

- Application in small tanks with low dry matter content of up to 8 %
- Motor handle with handhold
- Multiple bearing stub shaft in oil bath
- Optional mobile version with trolley
- Optional mounting on tank wall or opening through brackets for dowelling or hanging rack EB2



REKORDMIX - Closed tank with concrete top



REKORDMIX with trolley



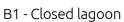
GIANTMIX B1



Type	Power	Ø Propeller	Speed	Tube length	Ø Tube
B1	4.0 kW	320 mm	950 rpm	3.75 4.25 m	70 x 3 mm

- Especially for lagoons
- For dry matter content up to 10 %
- Vertical adjustment through upper link
- Gastight lead through using EPDM membrane with ring flanges on the foil reduces the risk of cracking due to vibrations







B1 - Open lagoon



GIANTMIX BG2



Туре	Power	Ø Propeller	Speed	Tube length	Ø Tube
BG2	4.0 kW	700 620 mm	180 250 rpm	4.0 5.0 m	101.6 x 5.74 mm
BG2	7.5 kW	700 520 mm	280 380 rpm	4.0 5.0 m	101.6 x 5.74 mm
BG2	10.0 kW	750 580 mm	280 380 rpm	4.0 5.0 m	101.6 x 5.74 mm

- Especially for lagoons
- For dry matter content up to 12 %
- Vertical adjustment through upper link
- Gastight lead through using EPDM membrane with ring flanges on the foil reduces the risk of cracking due to vibrations



BG2 - Steel tank



BG2 - Open Lagoon



GIANTMIX MZR | Z3 / Z4 for guide rail



Туре	Power	Ø Propeller	Speed	Tube length	Ø Tube
MZR	Motor 11.0 15.0 18.5 kW	580 mm	400 rpm	4.0 - 6.0 m	100 x 3 mm
Z3	Schlepper 44 - 88 kW	480 - 580 mm	1,000 rpm	4.0 - 6.0 m	100 x 3 mm
Z4	Schlepper 72 - 130 kW	560 - 660 mm	1,000 rpm	7.0 m	121 x 4 mm

GIANTMIX MZR

- Long axis agitator for ring- and slalom channels
- Installation depth up to 2 m
- PTO with protective guard for alternative use with tractor
- Optional guide rail with rear upstand for an easier installation of the GIANTMIX

GIANTMIX Z3 / Z4 for guide rail

- Long axis agitator for ring- and slalom channels
- For tractor use
- Guide rail with rear upstand for an easier installation of the GIANTMIX



MZR - Slalom channel



Z3 with guide rail - Slalom channel

GIANTMIX MZR Lagoon



Type	Power	Ø Propeller	Speed	Tube length	Ø Tube
MZR Lagune	15.0 18.5 kW	660 700 mm	400 rpm	7.0 m	121 x 4 mm

- Long axis agitator for lagoons
- For installation depth up to 4 m
- Swivel device 360° horizontally
- Stabilisation tube
- Control through soft start / star-delta switch (MZR with 18.5 kW control only with soft-start)
- Vertical adjustment with a robust pinion rack



MZR Lagoon - Open lagoon

Submersible agitators for the agricultural sector



OPTIMIX 2G 3 / 4 kW



OPTIMIX 2A 3 / 4 kW



OPTIMIX 2G



OPTIMIX 2A



OPTIMIX 2G 90-75



OPTIMIX 3G



OPTIMIX ECO mobil



OPTIMIX 2G mobile



OPTIMIX stationary



OPTIMIX adjustable



Suspension mounting frame EV

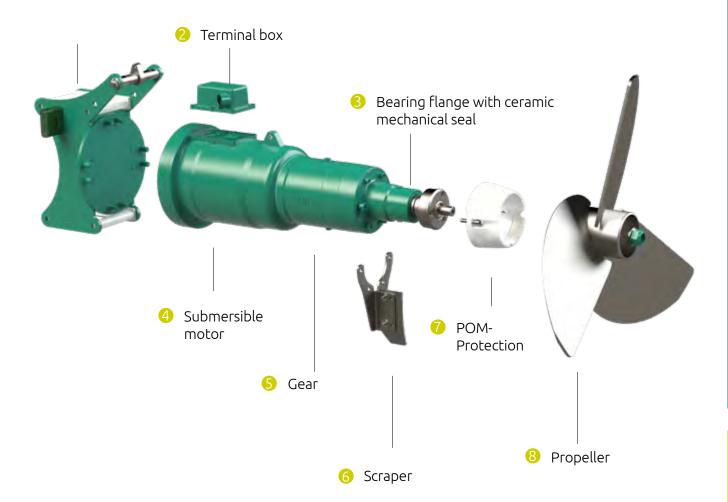
Submersible agitator OPTIMIX

Thanks to our modular design, our submersible mixers can be individually combined in regard to motor power, gear, propeller and mast size. This enables us to offer an agitator that is optimally matched to your needs.

All our submersible mixers are suitable for substrate temperatures of up to 55°C and have separated oil chambers for motor, gear and bearing housing. Our special SUMA mechanical seal SiC/SiC seals the rotating shaft to the bearing flange and prevents substrate from entering the agitator blade bearing.

Microbe-resistant cable includes as standard in the delivery.

1 4-roller guide unit





OPTIMIX 2G | 2A 3 / 4 kW







Stainless steel

Туре	Power	Ø Propeller	Speed
2G 2A	3.0 kW	380 mm	710 rpm
2G 2A	4.0 kW	310 mm	950 rpm

- Specially for smaller tanks
- For dry matter content up to 8 %
- OPTIMIX 2A completely made of stainless steel for aggressive media with low pH values



2A 3 / 4 kW - Closed Tank



OPTIMIX 2G | 2A





Stainless steel

	Туре	Power Ø Propeller		Speed
	2G 2A	4.0 kW 700 620 mm		180 250 rpm
	2G 2A	9.0 kW	800 580 mm	280 380 rpm
	2G	11.0 kW	820 620	280 380 rpm
	2G	15.0 kW	850 mm	275 rpm
2G 2A 15.0 kW		15.0 kW	660 mm	380 rpm
	2A	13.5 kW	800 620 mm	280 380 rpm

OPTIMIX 2G

- For dry matter content up to 12 %
- Optional available as direct rotor without gear

OPTIMIX 2A

- For aggressive media with low pH values
- For dry matter content up to 12 %
- OPTIMIX 2A 13.5 kW authorized for Ex-Zone 1



2G with EV - Steel Tank



2A with EV - Closed Tank





OPTIMIX 2G 90-75



Type Power		Ø Propeller	Speed	
2G	5.5 kW	1,400 mm	75 rpm	
2G	9.0 kW	1,400 mm	75 rpm	

- Mainly for flow preservation in combination with other agitators
- For dry matter content up to 12 %
- 3-bladed LT 1400 propeller galvanized, stainless steel or hardened steel





2G - Closed Tank

2G - Open Lagoon



OPTIMIX 3G



Type Power		Ø Propeller	Speed
3G	25.0 kW	900 mm	270 rpm

- High performance agitator for large tank dimensions
- For dry matter content up to 12 %
- High thrust of 4.5 kN



3G with EV - Open Tank



3G with EV - Concrete Tank

OPTIMIX ECO mobile



Type Power		Ø Propeller	Speed	
ECO	7.5 kW	300 mm	1,450 rpm	

- For small pits with an opening of at least 35 x 60 cm
- For closed pits with a depth up to 3.5 m
- Trolley standard (1,000 mm) or narrow (570 mm)
- Traverse for clamping to the top of the tank
- Flexibility regards to height, direction of rotation and site of use, as guide mast is not bound by ground bearing



OPTIMIX ECO mobile - Tank with concrete top

OPTIMIX 2G mobile



Type	Power	Ø Propeller	Speed	Speed	
2G mobil	9.0 kW	480 520 mm	380 rpm		

- For small pits with an opening of at least 90 x 60 cm
- For closed pits up to 4.0 m depth
- Trolley standard (1,000 mm)
- Traverse for clamping to the top of the tank
- Optimally suited for use inside buildings
- Flexibility regards to height, direction of rotation and site of use, as guide mast is not bound by ground bearing
- Optional telescope system if ceiling height is limited



2G mobile - Tank with concrete top



2G mobile - Closed Tank



OPTIMIX stationary





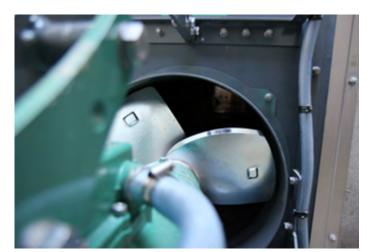


Type	Power	Ø Propeller	Speed	
2G	9.0 kW	580 mm	380 rpm	
2A	13.5 kW	620 mm	380 rpm	
2G	15.0 kW	620 mm	380 rpm	

- For ring and slalom channels
- Up to 2.0 m depth
- PVC-plate 30 mm thick 1.0 m / 2.0 m high
- Funnel channel width 700 750 mm
- Propeller galvanized or ss304



OPTIMIX stationary - Slalom system



OPTIMIX stationary - Slalom system



OPTIMIX adjustable



Type	Power	Ø Propeller	Speed
2G	9.0 kW	580 mm	380 rpm
2A	13.5 kW	620 mm	380 rpm
2G	15.0 kW	660 mm	380 rpm

- For ring and slalom channels
- Up to 2.0 m depth
- PVC-plate 30 mm 1,000 x 1,100 mm
- Funnel channel width 800 mm
- Propeller galvanized or ss304
- Height adjustable with cable winch



OPTIMIX adjustable - Slalom channel



OPTIMIX adjustable - Slalom channel

Suspension mounting frame EV







Туре	Mounting	Tank height	Guiding system	Tank types
EV3	Wall support inside	4 - 12 m	on the rope / mast	
EV4	Wall support outside	4 - 12 m	on the rope	
EV5	Wall support inside	4 - 12 m	on the rope / mast	

- For tank heights from 4-12 m
- Lateral rotation +/- 60°
- SUMA cable guide and strain relief behind the guide mast
- Easy maintenance without draining off the substrate and decending into the tank
- The whole OPTIMIX series are suitable for the EV
- Optional height indication for exact determination of the agitator height within the tank







EV3 EV4 EV5

Overview Accessories

GIANTMIX Z-Series



REKORDMIX









Protection ring

Bracket

Trolley

Hanging rack

GIANTMIX / OPTIMIX





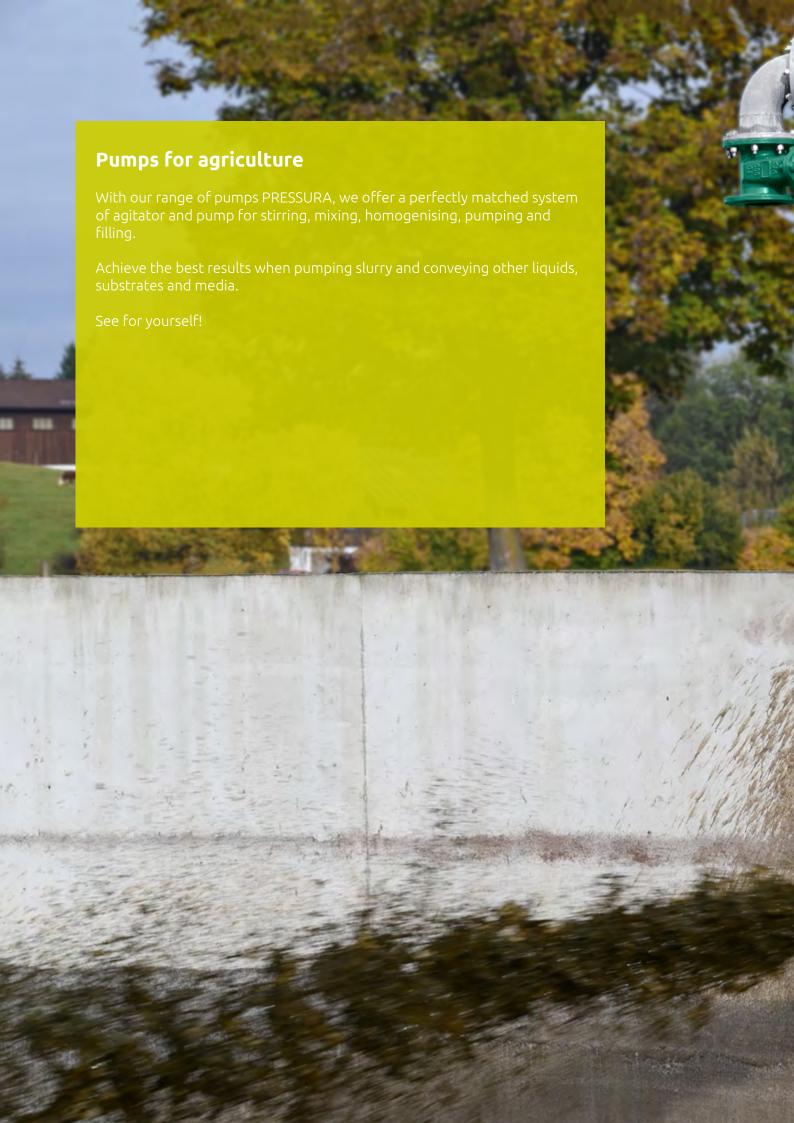


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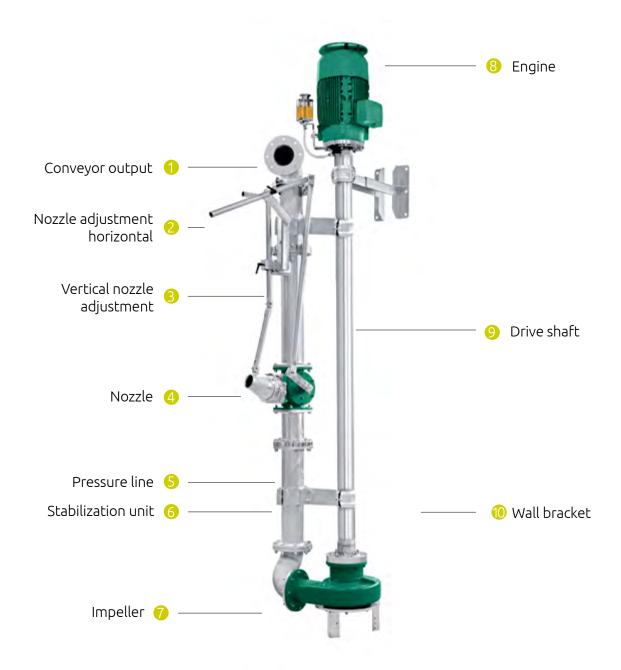
Soft start

POM-

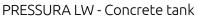
	Star-delta switch	2011 Stait	protection
GIANTMIX MZR with guide rail	(MZR 18.5 kW not possible)	\checkmark	
OPTIMIX stationary	\checkmark	\checkmark	√
OPTIMIX stationary	\checkmark	\checkmark	\checkmark
OPTIMIX 2G / 2A	\checkmark	\checkmark	\checkmark
OPTIMIX 3G / 3A		√	\checkmark
GIANTMIX MZR Lagoon	√ (MZR 18.5 kW not possible)	√	



Long shaft pump





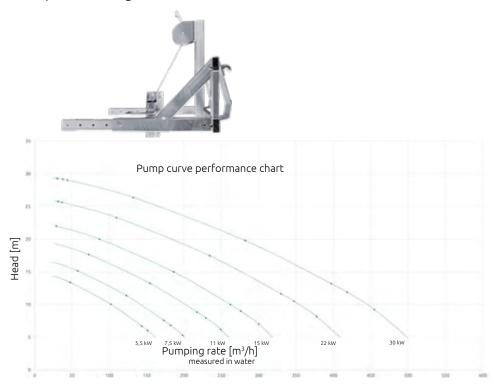




PRESSURA LW - With lifting frame in Pit

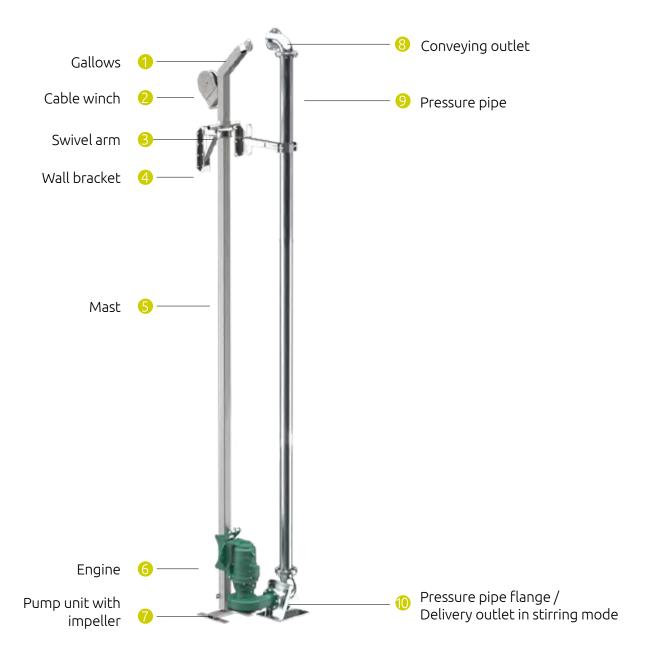


- Long-shaft pump
- Stirring, mixing, homogenising, pumping, filling
- For pit depth from 1.5 8.0 m
- Max. head 15 30 m
- Max. pumping rate 192 531 m³/h
- Available with or without nozzle
- Vertically ± 25° and horizontally 260° adjustable
- Selectable nozzle height
- Adjustable wall brackets
- Optional lifting frame available

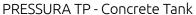


Туре	Rated Power	Rotation speed	Max. pumping rate	Max. head	Ø Impeller	Flange connection
LW 55	5.5 kW	1,458 грт	192 m³/h	15 m	200 mm	100 DN
LW 75	7.5 kW	1,458 грт	231 m³/h	17 m	211 mm	100 DN
LW 110	11.0 kW	1,458 грт	291 m³/h	20 m	235 mm	125 DN
LW 150	15.0 kW	1,458 грт	350 m³/h	22 m	250 mm	125 DN
LW 220	22.0 kW	1,458 грт	440 m³/h	26 m	270 mm	150 DN
LW 300	30.0 kW	1,458 rpm	531 m³/h	30 m	287 mm	150 DN

Submersible pump





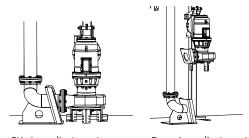




PRESSURA TP - Concrete Tank

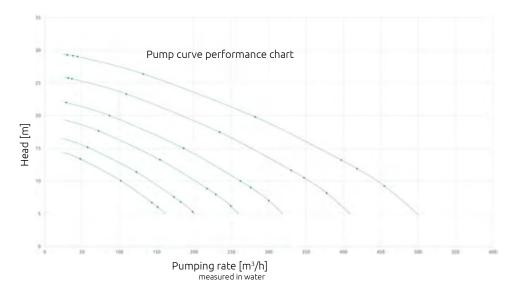


- Submersible pump
- Stirring, mixing, homogenising, pumping, filling
- For pit depths from 1.5 8.0 m
- Max. head 15 30 m
- Max. pumping rate 192 531 m³/h
- Guidance system: Suspension mounting frame EV3
- Vertical adjustment with rope winch
- Horizontal adjustment up to ± 60°
- Optional: Completely made of stainless steel



Stirring adjustment

Pumping adjustment



Туре	Rated power	Rotation speed	Max. pumping rate	Max. head	Ø Impeller	Flange connection
TP 55	5.5 kW	1,458 грт	192 m³/h	15 m	200 mm	100 DN
TP 75	7.5 kW	1,458 грт	231 m³/h	17 m	211 mm	100 DN
TP 110	11.0 kW	1,458 грт	291 m³/h	20 m	235 mm	125 DN
TP 150	15.0 kW	1,458 грт	350 m³/h	22 m	250 mm	125 DN
TP 220	22.0 kW	1,458 грт	440 m³/h	26 m	270 mm	150 DN
TP 300	30.0 kW	1,458 грт	531 m³/h	30 m	287 mm	150 DN

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